Date:

Thursday, 21/08/2008 5:13:27 PM

User:

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** : 41572

: 13428

P.O. Number

: 21/08/2008 This Issue

Prsht Rev. : NC

First Issue **Previous Run** : // : 41484 Type

S.O. No. :

: SMALL /MED FAB

Part Number **Drawing Number**

Drawing Name

: PB6743001201 : B6743001 P.16

: SQUARE TUBE

Project Number

: N/A : B1

Drawing Revision Material

: 18/09/2008 **Due Date**

Each

Written By

Checked & Approved By

Comment

: Est Rev:A 08-06-26

DD verified by:ec new issue

Additional Product

Job Number:



Seq. #: 1.0 Machine Or Operation:

Description:

M6061T6TS1000W085

6061T6 SQ TUBE 1.00 x 1.00 X 0.065w

Comment: Qty.:

1.6844 f(s)/Unit Total:

16.8441 f(s)

6061T6 SQ TUBE 1.00 X 0.065 M109057 batch:

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

INSPECT WORK TO CURRENT STEP

3.0

2.0

QC5

Comment: INSPECT WORK TO CURRENT STEP

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

5.0

QC21

FINAL INSPECTION/W/O RELEASE

Job Completion

Comment: FINAL INSPECTION/W/O RELEASE

Page 1

Form: rprocess

Dart Aerospace Ltd

W/O:			V	VORK ORDER CHANG	ES			·		
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Ca	tegory:	NCR: Yes No DQA: Date:					
		esolution:								
NCR:	1,1	· V	VORK OR	DER NON-CONFORM	ANCE (NCF	R)				
DATE	STEP	Description of NC		Corrective Action Section B		Verification		Approval	Approval QC Inspector	
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	ption Sign & Date		Section C			
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NOTE: Date & initial all entries

